

MGC Advanced Polymers, Inc 1100 Port Walthall Drive Colonial Heights, Virginia, USA, 23834 Telephone: (804) 520 7800

MX Nylon (nylon MXD6)

SDS Preparation Date (mm/dd/yyyy): 11/13/2023

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SECTION 1. IDENTIFICATION

Product identifier used on the label

: MX Nylon (nylon MXD6)

Other means of identification: 6000, 6005, S6003LD, S6007, S6011, S6022, S6121

Recommended use of the chemical and restrictions on use

: Compounding, injection molding, film and sheet

Use pattern: Professional use only

Restrictions on use: Indirect and direct food contact with specific food applications and conditions of use. Not authorized for medical devices nor permanent implantation in

the human body.

Chemical family : Aliphatic polyamide

Name, address, and telephone number

of the supplier:

Name, address, and telephone number of

the manufacturer:

Refer to supplier

MGC Advanced Polymers, Inc

1100 Port Walthall Drive Colonial Heights, Virginia, USA

23834

Supplier's Telephone # : 1-804-520-7800 (Hours of Operation: 07:00 - 16:00)

24 Hr. Emergency Tel # : 1-804-520-7800

SECTION 2. HAZARDS IDENTIFICATION

Classification of the chemical

Clear or white solid. (pellets) Odorless.

This material is not classified as hazardous under U.S. OSHA regulations (29 CFR 1910.1200) (Hazcom 2012) and Canadian WHMIS regulations (Hazardous Products Regulations) (WHMIS 2015).

Label elements

Hazard pictogram(s)

None required under U.S. OSHA Hazcom 2012 and Canadian WHMIS 2015 regulations.

Signal Word

None required under OSHA HazCom2012 and 2015 Canadian WHMIS regulations.

Hazard statement(s)

None required under OSHA HazCom2012 and 2015 Canadian WHMIS regulations.

Precautionary statement(s)

None required under OSHA HazCom2012 and 2015 Canadian WHMIS regulations.

Other hazards

Other hazards which do not result in classification:

Product dust may be irritating to eyes, skin, and respiratory system.

Thermal decomposition can lead to release of irritating gases and vapors.

The molten product can cause serious burns.



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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical name	Common name and synonyms	CAS#	Concentration (% by weight)
Hexanedioic acid, polymer with 1,3-benzenedimethanamine	Not applicable.	25718-70-1	>99.5

SECTION 4. FIRST-AID MEASURES

Description of first aid measures

Ingestion: Under normal conditions of use, harmful effects are not expected.Inhalation: Under normal conditions of use, harmful effects are not expected.Skin contact: Under normal conditions of use, harmful effects are not expected.Eye contact: Under normal conditions of use, harmful effects are not expected.

Most important symptoms and effects, both acute and delayed

: Symptoms: See section 11.

Indication of any immediate medical attention and special treatment needed

: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media

 Use media suitable to the surrounding fire such as water fog or fine spray, alcohol foams, carbon dioxide and dry chemical.

Unsuitable extinguishing media

: Do not use a solid water stream as it may scatter and spread fire.

Special hazards arising from the substance or mixture / Conditions of flammability

: Not flammable. Burning produces obnoxious and toxic fumes.

Flammability classification (OSHA 29 CFR 1910.106)

: Not flammable.

Hazardous combustion products

: Carbon oxides

Special protective equipment and precautions for firefighters

Protective equipment for fire-fighters

: Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

Special fire-fighting procedures

: Move containers from fire area if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame. Do not allow run-off from firefighting to enter drains or water courses. Dike for water control.

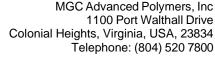
SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

: Restrict access to area until completion of clean-up. Ensure clean-up is conducted by trained personnel only. Individuals involved in the cleanup must wear appropriate personal protective equipment. For personal protection see section 8.

Environmental precautions: Ensure spilled product does not enter drains, sewers, waterways, or confined spaces.

Methods and material for containment and cleaning up





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Remove all sources of ignition. Ventilate area of release. Stop the spill at source if it is safe to do so. Clean up promptly by sweeping or vacuum. Place spilled material into a suitable, labelled container for later disposal (see Section 13). Notify the appropriate authorities as required.

Special spill response procedures

: If a spill/release in excess of the EPA reportable quantity is made into the environment, immediately notify the National Response Center in the United States (phone:

SECTION 7. HANDLING AND STORAGE

Precautions for safe handling

Provide adequate ventilation. Use personal protective equipment as required. Avoid breathing fumes. Avoid contact with skin and eyes. Keep away from extreme heat and flame. Keep away from incompatibles. Keep containers closed when not in use. Wash thoroughly after handling.

Conditions for safe storage

Store in a cool, dry, well-ventilated area. Store away from incompatible materials.

Protect against moisture, water, and physical damage.

Incompatible materials

: Strong oxidizing agents; mineral acids

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Limits:					
Chemical Name	ACGIH T	ΓLV	OSHA PEL		
	TWA	<u>STEL</u>	<u>PEL</u>	<u>STEL</u>	
Inert or Nuisance Dust:	10 mg/m³ (inhalable dust) 15 mg/m³ (inhalable dust)	5 mg/m³ (respirable dust)	15 mg/m³ (inhalable dust)	5 mg/m³ (respirable dust)	

Exposure controls

Ventilation and engineering measures

: Provide adequate ventilation. If product is processed in a manner that generates dusts

or fumes, provide mechanical ventilation to control airborne exposure levels.

: Not required under normal conditions of handling. If product is processed in a manner Respiratory protection

> that generates dusts or fumes, conduct air monitoring to assess the need for respiratory protection. If respiratory protection is warranted, wear NIOSH-approved respirators. Advice should be sought from respiratory protection specialists.

Skin protection

Not required under normal conditions of handling. Gloves are recommended. Advice

should be sought from glove suppliers.

Not required under normal conditions of handling. If product is processed in a manner Eye / face protection that generates dusts or fumes, wear as appropriate: Safety glasses with side shields;

Gogales.

An eyewash station and safety shower should be made available in the immediate Other protective equipment:

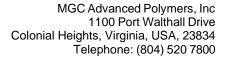
working area. Other equipment may be required depending on workplace standards.

General hygiene considerations

: Avoid breathing fumes. Avoid contact with skin and eyes. Do not eat, drink or smoke when using this product. Upon completion of work, wash hands before eating, drinking, smoking or use of toilet facilities. Remove soiled clothing and wash it thoroughly before reuse.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Solid. (pellets) Clear or white.





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Odour : Odorless.
Odour threshold : N/Av
pH : N/Ap
Melting Point/Freezing point : 237°C
Initial boiling point and boiling range

: N/Av

Flash point : ≥350°C Flashpoint (Method) : N/Av Evaporation rate (BuAe = 1) : N/Ap

Flammability (solid, gas) : Non flammable

Lower flammable limit (% by vol.)

N/Ap

Upper flammable limit (% by vol.)

: N/Ap

Oxidizing properties : None.

Explosive properties: Not explosive as dust

Vapour pressure : N/Ap
Vapour density : N/Ap
Relative density / Specific gravity

: 1.21

Solubility in water : Insoluble.

Other solubility(ies) : N/Av

Partition coefficient: n-octanol/water or Coefficient of water/oil distribution

: N/Ap

Auto-ignition temperature: No information available.

Decomposition temperature : 310°C
Viscosity : N/Ap
Volatiles (% by weight) : N/Ap
Volatile organic Compounds (VOC's)

: None.

Absolute pressure of container

: N/Ap

Flame projection length : N/Ap
Other physical/chemical comments

: No additional information.

SECTION 10. STABILITY AND REACTIVITY

Reactivity: Not normally reactive.

Chemical stability : Stable under the recommended storage and handling conditions prescribed.

Possibility of hazardous reactions

: No dangerous reaction known under conditions of normal use.

Conditions to avoid: Avoid heat and open flame. Avoid contact with incompatible materials.

Incompatible materials: Incompatible materials (see Section 7).

Hazardous decomposition products

: In the event of fire: Carbon dioxide and carbon monoxide.





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SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:

: NO

Potential Health Effects:

Signs and symptoms of short-term (acute) exposure

Sign and symptoms Inhalation

None expected, when used as intended.

Sign and symptoms ingestion

: None expected, when used as intended.

Sign and symptoms skin : None expected, when used as intended.

Sign and symptoms eyes : None expected, when used as intended.

Potential Chronic Health Effects

: None known or reported by the manufacturer.

Mutagenicity : Not expected to be mutagenic in humans.

Carcinogenicity : No components are listed as carcinogens by ACGIH, IARC, OSHA or NTP.

Reproductive effects & Teratogenicity

: Not expected to have other reproductive effects.

Sensitization to material : N

: Not expected to be a skin or respiratory sensitizer.

Specific target organ effects: According to the classification criteria of U.S. OSHA regulations (29CFR 1910.1200)

(Hazcom 2012), this product is not expected to cause target organ toxicity through

single or repeated exposures.

Medical conditions aggravated by overexposure

: None.

Synergistic materials : None known.

Toxicological data : See below for individual ingredient acute toxicity data.

	LC50(4hr)	LD50		
Chemical name	<u>inh, rat</u>	(Oral, rat)	(Rabbit, dermal)	
Hexanedioic acid, polymer with 1,3-benzenedimethanamine	N/Av	N/Av	N/Av	

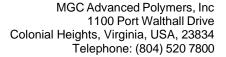
Other important toxicological hazards

: None known.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity : As supplied, this product does not present a physical, health or environmental hazard.

No data is available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface waters.





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Ecotoxicity data:

Ingradianta	CAC#	Toxicity to Fish				
<u>Ingredients</u>	CAS#	LC50 / 96h	NOEC / 21 day	M Factor		
Hexanedioic acid, polymer with 1,3-benzenedimethanamine	25718-70-1	N/Av	N/Av	N/Av		

<u>Ingredients</u>	CAS#	Toxicity to Daphnia				
		EC50 / 48h	NOEC / 21 day	M Factor		
Hexanedioic acid, polymer with 1,3-benzenedimethanamine	25718-70-1	N/Av	N/Av	N/Av		

<u>Ingredients</u>	CAS#	Toxicity to Algae					Toxicity to Algae		
		EC50 / 96h or 72h	NOEC / 96h or 72h	M Factor					
Hexanedioic acid, polymer with 1,3-benzenedimethanamine	25718-70-1	N/Av	N/Av	N/Av					

Persistence and degradability

: No data is available on the product itself.

Bioaccumulation potential: No data is available on the product itself.

<u>Components</u>	Partition coefficient n-octanol/water (log Kow)	Bioconcentration factor (BCF)
Hexanedioic acid, polymer with 1,3-benzenedimethanamine (CAS 25718-70-1)	N/Av	N/Av

Mobility in soil : No data is available on the product itself.

Other Adverse Environmental effects

: No data is available on the product itself.

SECTION 13. DISPOSAL CONSIDERATIONS

Handling for Disposal Methods of Disposal RCRA : See Section 7 (Handling and Storage) for further details.

: Dispose in accordance with all applicable regulations.

: This material is not hazardous for RCRA criteria and should be managed as a solid waste if disposed. Under the RCRA, it is the responsibility of the waste generator to determine the proper waste identification and disposal method.



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SECTION 14. TRANSPORT INFORMATION

Regulatory Information	UN Number	UN proper shipping name	Transport hazard class(es)	Packing Group	Label
ICAO/IATA	None.	Not regulated.	Not regulated	none	\otimes
ICAO/IATA Additional information	None.				
IMDG	None.	Not regulated.	not regulated	none	\otimes
IMDG Additional information	None.				
49CFR/DOT	None.	Not regulated.	not regulated	none	\otimes
49CFR/DOT Additional information	None.		'		
TDG	None.	Not regulated.	not regulated	none	\otimes
TDG Additional information	None.		<u>'</u>		

Special precautions for user: Appropriate advice on safety must accompany the package.

Environmental hazards

: This product does not meet the criteria for an environmentally hazardous mixture, according to the IMDG Code. See ECOLOGICAL INFORMATION, Section 12.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

: Not applicable.

SECTION 15 - REGULATORY INFORMATION

US Federal Information:

Components listed below are present on the following U.S. Federal chemical lists:

	TSCA		CERCLA Reportable	SARA TITLE III: Sec. 302, Extremely	SARA TITLE III: Sec. 313, 40 CFR 372, Specific Toxic Chemical		
<u>Ingredients</u>	CAS#	AS # Inventory Quantity(RQ) (40 Hazardous	Substance, 40	Toxic Chemical	de minimus Concentration		
Hexanedioic acid, polymer with 1,3-benzenedimethanami ne	25718-70-1	Yes	N/Ap	N/Av	No	NS	

SARA TITLE III: Sec. 311 and 312 SDS Requirements, 40 CFR 370 Hazard Classes: Not a hazard under normal conditions of use.



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US State Right to Know Laws:

The following chemicals are specifically listed by individual States:

<u>Ingredients</u>	CAS#	California Proposition 65		State "Right to Know" Lists					
		Listed	Type of Toxicity	CA	MA	MN	NJ	PA	RI
Hexanedioic acid, polymer with 1,3-benzenedimethanamine	25718-70-1	No	N/Ap	No	No	No	No	No	No

Canadian Information:

All ingredients are present on the DSL.

International Information:

Components listed below are present on the following International Inventory list:

<u>Ingredients</u>	CAS#	European EINECs	Australia AICS	Philippines PICCS	Japan ENCS	Korea KECI/KECL	China IECSC	New Zealand IOC
Hexanedioic acid, polymer with 1,3-benzenedimethanamine	25718-70-1	643-077-1	Present	Present	(7)-387	KE-19066	Present	N/Av

SECTION 16. OTHER INFORMATION

Legend

: ACGIH: American Conference of Governmental Industrial Hygienists

AICS: Australian Inventory of Chemical Substances

ATE: Acute Toxicity Estimate CAS: Chemical Abstract Services

CERCLA: Comprehensive Environmental Response, Compensation, and Liability Act

of 1980

CFR: Code of Federal Regulations CSA: Canadian Standards Association DOT: Department of Transportation

ENCS: Existing and New Chemical Substances

EPA: Environmental Protection Agency

IARC: International Agency for Research on Cancer IATA: International Air Transport Association ICAO: International Civil Aviation Organisation IECSC: Inventory of Existing Chemical Substances IMDG: International Maritime Dangerous Goods

Inh: Inhalation

IOC: Inventory of Chemicals ISHL: Industrial Safety Health Law

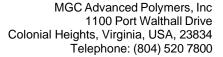
KECI: Korean Existing Chemicals Inventory KECL: Korean Existing Chemicals List

LC: Lethal Concentration

LD: Lethal Dose

M-Factor: Multiplication Factor

N/Ap: Not Applicable N/Av: Not Available





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NIOSH: National Institute of Occupational Safety and Health

NOEC: No observable effect concentration

NTP: National Toxicology Program

OECD: Organization for Economic Co-operation and Development

OSHA: Occupational Safety and Health Administration

PEL: Permissible exposure limit

PICCS: Philippine Inventory of Chemicals and Chemical Substances

SARA: Superfund Amendments and Reauthorization Act

SCBA: Self-Contained Breathing Apparatus

SCL: Specific Concentration Limit STEL: Short Term Exposure Limit

TDG: Canadian Transportation of Dangerous Goods Act & Regulations

TLV: Threshold Limit Values TSCA: Toxic Substance Control Act TWA: Time Weighted Average

WHMIS: Workplace Hazardous Materials Identification System

: 1. ACGIH, Threshold Limit Values for Chemical Substances and Physical Agents &

Biological Exposure Indices

2. ECHA - European Chemical Agency

3. Canadian Centre for Occupational Health and Safety, CCInfoWeb databases

4. Safety Data Sheets from manufacturer.

5. US EPA Title III List of Lists6. California Proposition 65 List

7. OECD - The Global Portal to Information on Chemical Substances - eChemPortal

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Other special considerations for handling

: Provide adequate information, instruction, and training for operators.

Prepared for:

References

MGC Advanced Polymers, Inc 1100 Port Walthall Drive Colonial Heights Virginia, USA 23834 Telephone: 804-520-7800 Website: www.mapnylon.com



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